








Work Order ID 61984

Wednesday, September 15, 2010 9:10:38 AM


Page 1


Item ID: D3501-1 Accept  Setup Start 
Revision ID: Stop 
Item Name: Bushing
Start Date: 9/14/2010 Start Qty: 100.00  Cust Item ID:
Required Date: 9/21/2010 Req'd Qty: 100.00  Customer:
Reference:


Approvals: Process Plan: ✓ Date: 10-9-15 Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3501	Rev A

100  Hardinge CNC LATHE SMALL 0.00 100 ✓
Hardinge Memo 0.00
Hardinge CNC Lathe Small 1-TURN AS PER FOLIO FA650 & DWG D3501, □FOLIO
REV: 1 □DWG REV: 4 □2-DEBURR AS REQUIRED
SH 10/09/21

110  QC2- Inspect parts off machine FAI/FAIB 0.00 100 ✓
QC Memo 0.00
Quality Control SH 10/09/21

120  QC8- Inspect parts - second check 0.00 100 ✓
QC Memo 0.00 OK 10/09/22
Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3501-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 9/14/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 9/21/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 63

0.00



Packaging

Memo

0.00

Packaging

10/9/2010

(100)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/23

MF
10-9-22

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Wednesday, September 15, 2010 9:10:42 AM

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Work Order ID: 61984

Parent Item: D3501-1

Parent Item Name: Bushing



Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 		Purchased	No			100	f	82.1849	0.0791	8.326316			
303 Round Bar 0.750													

Location	Loc Qty	Loc Code
MAT	4.2197	
107077	0	
115010	4.2197	
MAT028	49.9052	
113134	49.65	
113424	0.2552	
MAT029	28.06	
114356	28.06	

4.2197
4.2197
49.9052
49.65
0.2552
28.06
28.06

OK 10/09/21

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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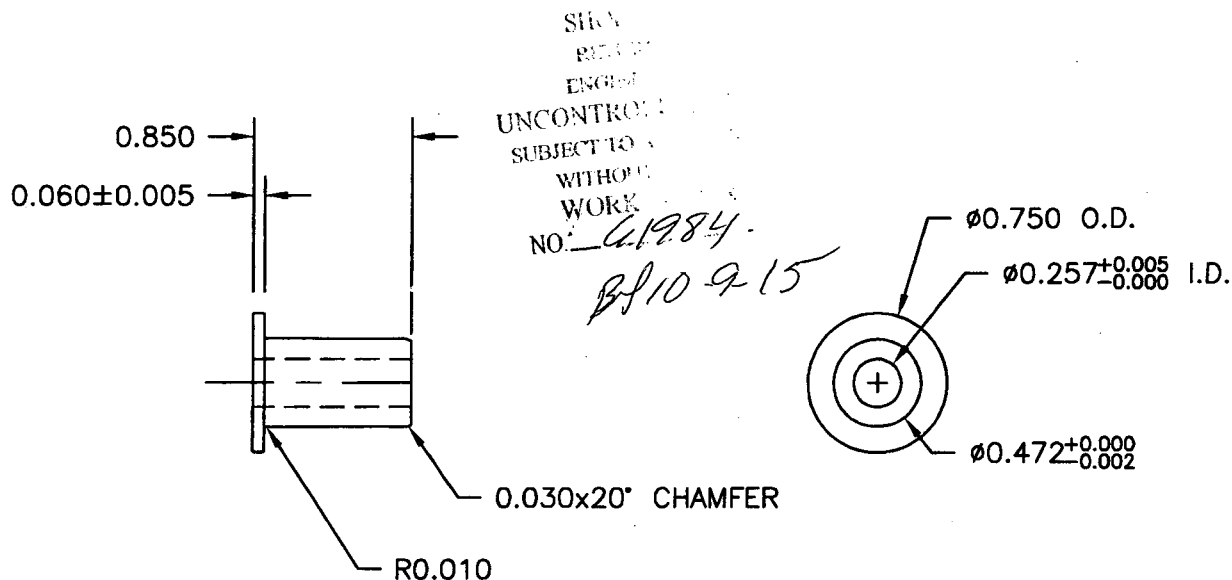
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DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>#</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15 *#*

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